

Technical Data Sheet



Polystone® P HG HI black

PP-C

Typical characteristics

- Good impact strength
- High rigidity
- ISO 10993-5 tested on semi-finished product
- Corrosion resistant
- Chemical resistant

Typical industries

- Healthcare

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm ³	>0,90
Water absorption	DIN EN ISO 62	%	<0,1
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>30
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1500
Notched impact strength	DIN EN ISO 179	kJ / m ²	>30
Shore hardness	DIN EN ISO 868	scale D	>70
Thermal properties			
Melting temperature	ISO 11357-3	°C	162 ... 167
Thermal conductivity	DIN 52612-1	W / (m * K)	0,20
Thermal capacity	DIN 52612	kJ / (kg * K)	1,70
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	120 ... 190
Service temperature, long term	Average	°C	0 ... 100
Service temperature, short term (max.)	Average	°C	150
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	95
Electrical properties			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 ¹⁴

ri-inquiry@roechling.com • www.roechling.com/industrial/materials

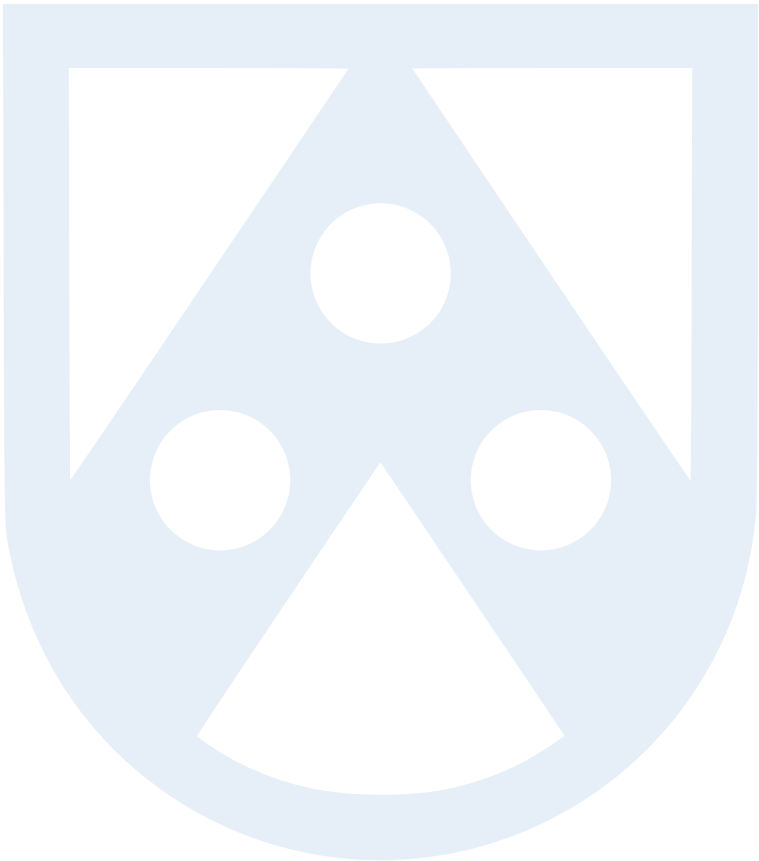
Print: 12/06/2025 • Release: 16/05/2024 • Version: 3.0
 PIM-Version: 797 • PIM-ID: 751507 • PIM-Code: 797-2-162.11.19.21.33-9-5
 Company-IDs: 20000-1

Page 1 / 2 (Dates in DD/MM/YYYY)



	Test method	Unit	Guideline value
Surface resistivity	DIN EN 62631-3-2	Ω	>10 ¹⁴
Dielectric strength	IEC 60243	kV / mm	>40

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



ri-inquiry@roechling.com • www.roechling.com/industrial/materials

Print: 12/06/2025 • Release: 16/05/2024 • Version: 3.0
PIM-Version: 797 • PIM-ID: 751507 • PIM-Code: 797-2-162.11.19.21.33-9-5
Company-IDs: 20000-1

